



## Material - SAE 6150

## Standard Specification for Estimated Mechanical Properties and Machinability of Steel Bars

**Group - Ferrous Mild Steel Alloys** 

Sub Group - SAE 6150 Estimated Mechanical Properties and Machinability of Steel Bars Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries Grade Belongs to the Industry - Bar, Tube, Sheet, Strip and Forging

Chemical Composition			Heat Treatment	
Carbon	C %	0.480 - 0.530		
Silicon	Si %	1.500 - 0.350		
Manganese	Mn %	0.700 - 0.900		
Phosphorus	P %	0.035 max.	Annealing or Normalising or Hardening + Tempering	
Sulphur	S %	0.040 max.		
Chromium	Cr %	0.800 - 1.1000		
Nickel	Ni %	0.250 max.		
Molybdenum	Mo %	0.060 max.		
Vanadium	V %	0.150 max.	Mechanical Properties	
Copper	Cu %	0.350 max.	Tensile Strength in Mpa	1310 min.
Iron	Fe %	Balance	Yield Strength in Mpa	1172 min.
-	-	-	Elongation in %	4 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardn <mark>ess in HB</mark>	183-241
-	-	-	Impact in Joule	-

Cross Reference Table				
Material	Standard	Country	Grade Belong to the Industry	
J15048	UNS	USA	Casting	
6150	AISI	USA	Forging, Bar, Wire, and Shape	
6150	AMS	USA	Bar and Forging	
A732 12Q	AISI	USA	Casting	
-	-	-	-	
-	-	-	-	
-	-	-	-	

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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